

Zenith Z-985 Label Set for ABattery Box

Instructions



General Instructions

This label set is printed on Epson Ultra Premium Presentation Paper. The surface of the paper can be easily damaged. Handle carefully. Avoid moisture. If the surface gets adhesive smudges or other marks, do not attempt to remove or you may damage your label.

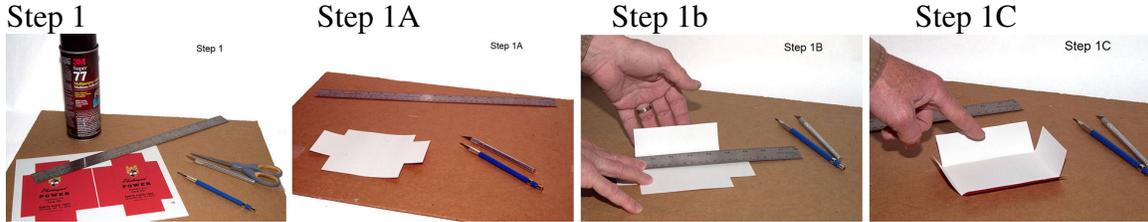
You will need the following tools and materials: A good pair of scissors, a hobby knife with a fresh No. 11 blade, a ruler, and a pencil. I recommend 3M 77 spray adhesive. Other brands may damage the image or loosen after time. In addition to the instructions, you will need the two Folding and Cutting Templates and three label sheets: Label Sheet 1 with two end panels, Label Sheet 2 with one label for top and rear, and Label Sheet 3 with one label for bottom and front.

The adhesive sets in about 30 seconds. For the first 15 seconds or so, you may be able to reposition the label. It is very important to practice each step several times before fitting the label to the box with adhesive. Practice! Practice! Practice!

Keep a rag handy to clean adhesive from your hands. Handle the labels by the edges once you apply adhesive and work carefully, but quickly.

Study the figures that are keyed to each step. Also study the folding and cutting templates and the box, noting how the labels fit. The basic order of assembly is: 1. end panel labels; 2, top and rear panel label; and 3, bottom and front panel label. Note that some photos show a different box and label set. However, the steps are exactly the same for the ABattery box and label set.

Before proceeding, read the entire instructions through to get an idea of the steps and tasks you will need to perform. While not difficult, a little time preparing and studying will result in a neat looking replica Z-985 box that will enhance your Zenith Trans-Oceanic.



Step 1. Assemble tools and spray adhesive in a clean, flat work area. Have a separate work area for applying spray adhesive.

Step 1A. Cut out both end labels from Label Sheet 1.

Step 1B. Use a straightedge to fold over each of the four flaps on each label.

Step 1C. Note that the large flap goes inside the box



Step 1D. Practice fitting the end label on the end panel of the box. Note that the eagle logo goes toward the rear panel (the panel that the connector will plug into).

Step 1E. Place a clean sheet of newsprint in a separate, ventilated work area. Following the directions on the can, apply two coats of adhesive. Immediately apply the label to an end panel as you practiced. Follow steps 1B through 1E to apply the second end label to the other end of the box.

Step 1F. Use the hobby knife to trim any excess label sticking out from the box. Be careful not to cut or scratch the visible end panels.

Step 1G shows the box with both end labels attached.



Step 2. Cut the top and rear panel label from Label Sheet 2.

Step 2A. Using a straightedge, fold over the rear panel portion of the label.

Step 2B. Measure 2-1/2” from the fold and make a mark. Make another mark 2-1/2” from the fold at the other end of label, then draw a line parallel to the fold, connecting the two marks. Refer to Folding Template for Label Sheet 2

Step 2C and 2D. Using a straight edge on the line you just drew, make a second fold. This second fold will mate with the bottom edge of the rear panel.

Step 2D



Step 2E



Step 2F



Step 2G



Step 2E. Trial fit the box into the rear panel folds and note that the label does not extend clear to the edges of the rear panel.

Step 2F and 2G. With the box fitted between the rear panel folds, and centered, mark both ends of the box’s top panel at the point where the front flap folds.

Step 2H



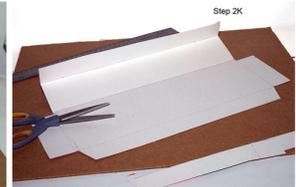
Step 2I



Step 2J



Step 2K



Step 2H. Trace around the edge of the top panel flap.

Step 2I. Mark the fold lines and trim lines for the two side flaps and front flap of the label.

Step 2J. Carefully cut the top portion of the label to fit, leaving flaps at either side.

Step 2K. Completed label ready to attach to the box.

Step 2M



Step 2N



Step 2O



Step 2M and 2N. Trial fit the label to the box and practice several times fitting the label to the box.

Step 2O. Place a clean newspaper down in your spray area and apply adhesive to the label.

Step 2P



Step 2Q



Step 2S



Step 2P. Lay the label face down on your work table and align the top panel on the label. When it is properly aligned, press down, then fold over the two side flaps to secure the top portion of the label.

Step 2Q. Run your hand over the rear panel and bottom of the box to secure the rest of the label to the box.

Step 2S shows the box with Label 2 attached.

Step 3



Step 3A



Step 3B



Step 3C



Step 3. Cut out Label 3, the bottom and front panel label, from Label Sheet 3.

Step 3A. Note how Label 3 matches up with the bottom of the box. Use the black area of the label to perfectly align the label with the rear panel.

Step 3B and 3C. Mark and trim any excess label extending beyond the edges of the box.

Step 3D



Step 3E



Step 3F



Step 3G



Step 3D. Align and hold the label near the bottom rear edge of the box, about 1/8 of an inch back from the edge. This 1/8" space between the edge of the box and edge of the label is to prevent the seam from showing when the box is positioned in the radio. Practice this several times.

Step 3E. Holding the label carefully aligned and in place, turn the box over, then mark the edges of the label for the front panel fold. Measure the marks. They should be right at 4-1/2" from the rear edge of the label. Draw a line. Refer to Folding Template for Label Sheet 3.

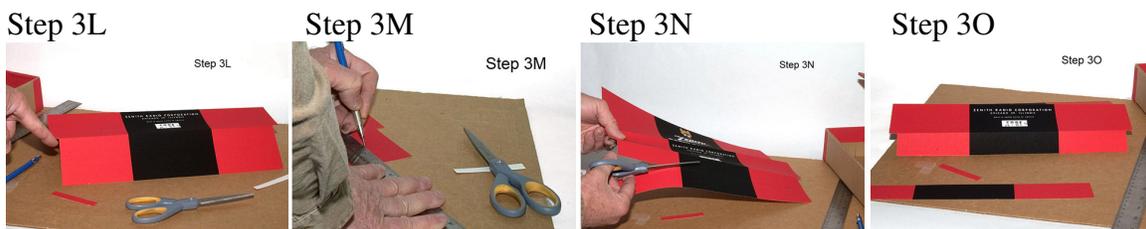
Step 3F and 3G. Fold and crease along the line you just drew.



Step 3H and 3I. Measure 2-1/2" from the fold and draw a line parallel with the fold.

Step 3J. Fold and crease along the line you just drew. This forms the front panel section of the label.

Step 3K. Fit the label to the box, and mark trim points on the portion of the label that fits inside the box. You will need to trim about 1/4" from each side so the flap will tuck inside the front edge of the box.



Step 3L. Trim the edges as marked in Step 3K. Refer to Folding Template for Label Sheet 3

Step 3M. Mark and draw a line 1-1/4" from front panel fold and parallel to it.

Step 3N and 3O. Trim the label along the line you just marked. This flap will be glued inside the front edge of the box. Practice applying the label to the box. This is the most difficult Step to get right. Do not proceed to glue the label to the

box until you can match up the label at the rear edge. If possible, have someone hold the box for you for the remaining steps.

Step 3P. Place a clean newspaper down in your spray area and apply adhesive to the label.

Step 3Q. Close the lid of the box and place it top down on your work area. Then align the bottom label to the bottom edge of the rear panel, about 1/8" back from the edge. When you are satisfied with the alignment, press and smooth in place.



Step 3R. Quickly turn the box over and open the lid. Press and smooth the front panel portion of the label, then tuck the remaining flap inside the box and secure.

Step 3S. Trim any excess label showing. This may only be necessary if the label did not align exactly straight on the box.



Step 4. From inside the box, use the hobby knife to cut a small reference hole in the label at the edge of the connector cut-out.

Step 4A. Turn the box over, and cut out the connector hole from the outside. This will make a clean cut in the label.

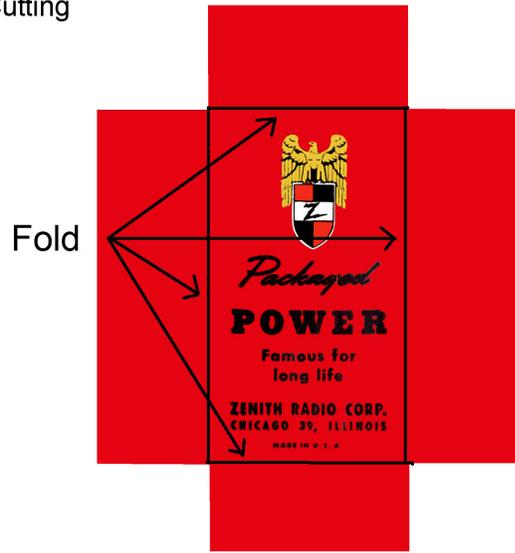
Step 4B. Cut gently, letting the connector hole guide the knife for a perfect circular cut. You are now ready to re-install your ABbattery in your radio!



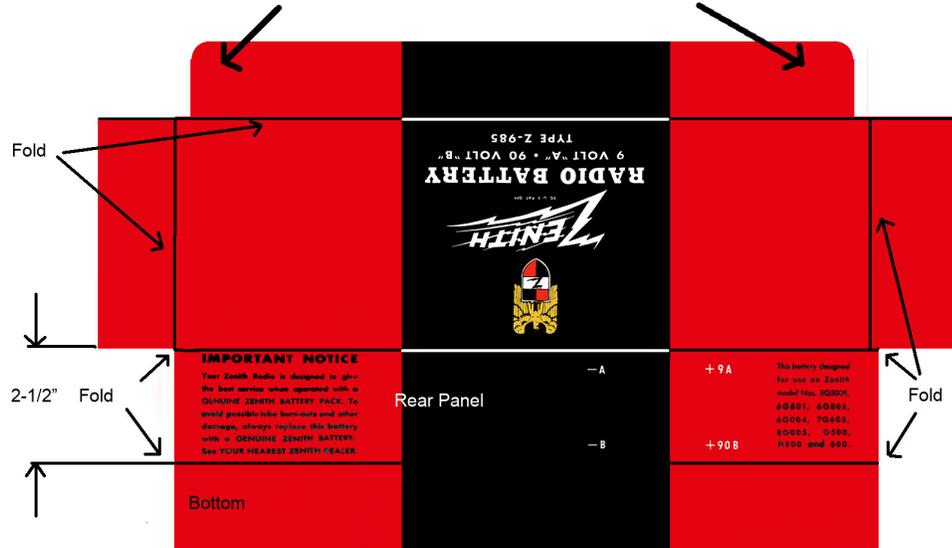
These instructions are available
online in .pdf format (Adobe
Reader required) at
www.edsantiqueradios.com.

You can also order other Zenith
battery reproduction items

Folding and Cutting
 Template
 Label Sheet 1
 Label Sheet 2



Front Flap Cut and Trim to Size and Shape



Folding and cutting template
Label Sheet 3

